

Spec

Shift 2 Jan 06

Work Order ID 155042-2

155042

Thursday, January 05, 2017 3:19:56 PM

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Item ID: D5076-041 Accept *N900040100* Setup Start *NS1*
Revision ID: 1
Item Name: Fwd Bracket Assembly 1 mf. Stop *NS2*
Start Date: 1/5/2017 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 1/9/2017 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: [Signature] Date: JAN 05 2017 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5076	A								
100		0.00							
100									
Small Fab	Memo	0.04							
Small Fab	1- Assemble as per dwg ***TORQUE SCREW AS PER DWG, SEE NOTE 8, SHEET 1***								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
120		0.00							
120									
Packaging	Memo	0.00							
Packaging									

1 FF JAN 23 2017

1 38 9-88 JAN 24 2017

1 57617 JAN 24 2017 DAS 9-89

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Item ID: D5076-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Bracket Assembly
Start Date: 1/5/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 1/9/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.02							
Quality Control									

DAS
21
9-89
JAN 2 4 2017

Picklist Print

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Work Order ID: 155042

155042

Parent Item: D5076-041

D5076-041

Parent Item Name: Fwd Bracket Assembly

Start Date: 1/5/2017

Required Date: 1/9/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.04.02 PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-832R7 Screw		Purchased	No				Each	130.0000		4			
									**		FF	JAN 23 2017	

Location	Loc Qty	Loc Code
GA	100	
m134070	3	
m136147	97	
ST328	30	
m134070	30	

D4434-045

Manufactured No

D4434-045

Fwd Outboard Bracket Assembly

B 151744

DAS
30
9-89

JAN 23 2017

Location	Loc Qty	Loc Code
ST619	2	
151744	2	
153148	Each	0.0000

D5076-043

Manufactured No

D5076-043

Fwd Inboard Bracket Assembly

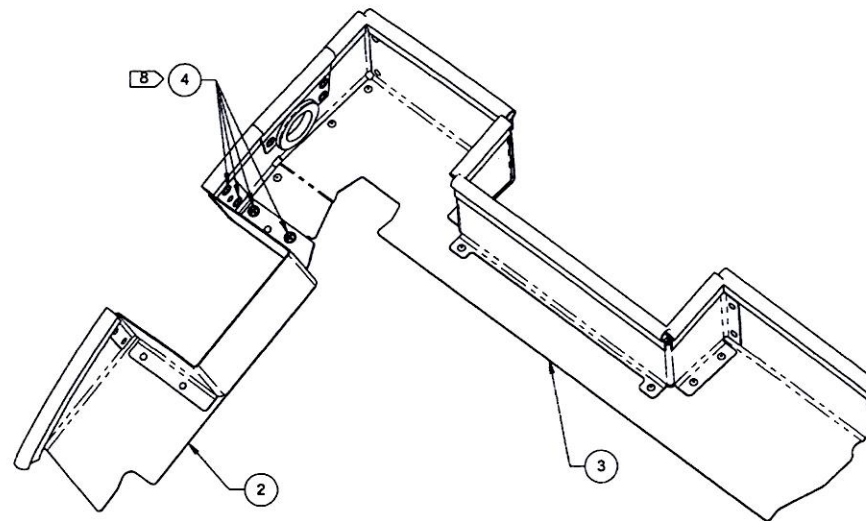
**

FF

JAN 23 2017

not pulled

ITEM	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D5076-041	FWD BRACKET ASSEMBLY
2	1	D4434-045	FWD OUTBOARD BRACKET ASSEMBLY
3	1	D5076-043	FWD INBOARD BRACKET ASSEMBLY
4	4	AN525-832R7	SCREW



D5076-041 FWD BRACKET ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *ISS042*

JAN 05 2017

RELEASED
2014-03-31
wp

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.39 lbs
- 8) TORQUE SCREW TO 12-15 (in-lb)

APPROVED	A NEW ISSUE		RF	14.03.11
	REV.	DESCRIPTION		BY DATE
	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	DC	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5076	SHEET 1 OF 7
APPROVED	HS	TITLE	SCALE	
DE APPR.	DS	BRACKET ASSEMBLY	NTS	
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